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# **TECHNICAL DATA SHEET**

PRODUCT HPU-LW-1-86H-N\*-L\*\*/options

SERIES HPU-LW-1 Single Acting

Air operated, hydraulic power pack for pressure testing, chemical injection and hydraulic power.



#### **FEATURES**

- Infinitely variable output pressure and flow
- · Holds static pressure without generating heat or consuming power
- · Standard models are suitable for oil or water applications
- Well proven and trouble-free operation
- Designed for ease of maintenance
- Low cost servicing
- Robust construction

#### **PERFORMANCE DATA**

Max Rated Output Pressure	8,600psi (593bar)
Output Per Cycle	0.31 in³ (5cc)
Max Flow	185 in³/min (3.03 litre/min)
Max Air Supply Pressure	100psi (7bar)
Ratio	86 : 1
Air Consumption	28 scfm (800 NI/min)
Tank Capacity	1.65 Gallons (7.5 litres)

### **SEAL OPTIONS (N\*)**

N* (standard)	Nitrile (Buna-N) Main Seal and Check Valve Seals	
V	Viton (FKM) Main Seal and Check Valve Seals	
С	Chemraz (FFKM) Main Seal and Check Valve Seals	







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#### **CONSTRUCTION**

Frame and Tank	Stainless Steel Frame & Plastic Tank
Air Motor	Anodised Aluminium / Wound Composite / Nitrile (Buna-N) Seals
Hydraulic Cylinder	Stainless Steel
Piston	Stainless Steel + Chrome Finish
Outlet Port	Stainless Steel
L1** (standard)	Nylon / Copper / Brass, Hydraulic / Air Inlet and Plated Steel Silencer
L2** (optional)	Stainless Steel, Hydraulic / Air Inlet and Silencer

#### **CONNECTIONS**

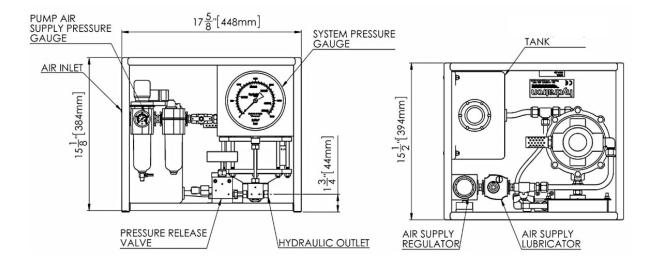
Hydraulic Outlet	1/2" NPT(F)
Air Inlet	3/8" BSPP(F)
Net Weight	19kg (42lb)

## **COMMON OPTIONS (BUT NOT LIMITED TO)**

/ A	ATEX (94/9/EC) II 2GD c T5
/ Q	No tank-direct fluid inlet via Y type stainless steel strainer
/ V	No tank-direct hydraulic inlet via Y type brass strainer

#### **GENERAL LAYOUT DRAWING**

#### Model: HPU-LW-1-86H







8,600psi (593bar)

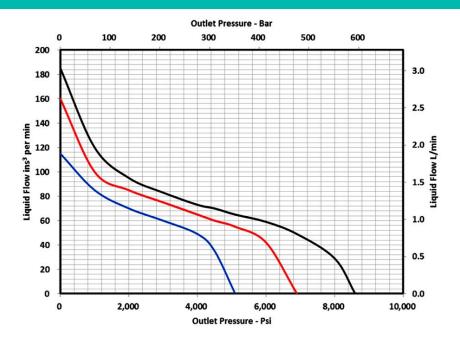


100psi (7bar)

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HYDRAULIC PRESSURE STATIC / STALL CONDITIONS		
AIR PRESSURE	HYDRAULIC PRESSURE	
20psi (1.4bar)	1,700psi (117bar)	
40psi (2.8bar)	3,400psi (234bar)	
60psi (4bar)	5,100psi (352bar)	
80psi (5.5bar)	6,900psi (476bar)	

### FLOW CURVE AZ-1-86 - Ratio 86:1



—— 100 Psi Air Drive —— 80 Psi Air Drive —— 60 Psi Air Drive