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# **TECHNICAL DATA SHEET**

| PRODUCT | HPU-LW-2-27H-N*-L**/options   |
|---------|---|
| SERIES  | HPU-LW-2 Single Acting<br>Air operated, hydraulic power pack for pressure<br>testing, chemical injection and hydraulic power. |



#### FEATURES

- Infinitely variable output pressure and flow
- Holds static pressure without generating heat or consuming power
- Standard models are suitable for oil or water applications
- Well proven and trouble-free operation
- Designed for ease of maintenance
- Low cost servicing
- Robust construction

## PERFORMANCE DATA

| Max Rated Output Pressure | 2,700psi (186bar)            |
|---------------------------|------------------------------|
| Output Per Cycle          | 3.38 in³ (55.4cc)            |
| Max Flow                  | 817 in³/min (13.4 litre/min) |
| Max Air Supply Pressure   | 100psi (7bar)                |
| Ratio                     | 27 : 1                       |
| Air Consumption           | 56 scfm (1,586 NI/min)       |
| Tank Capacity             | 1.65 Gallons (7.5 litres)    |

# SEAL OPTIONS (N\*)

| N* (standard) | Nitrile (Buna-N) Main Seal and Check Valve Seals |
|---------------|--|
| V             | Viton (FKM) Main Seal and Check Valve Seals      |
| С             | Chemraz (FFKM) Main Seal and Check Valve Seals   |







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#### CONSTRUCTION

| Frame and Tank     | Stainless Steel Frame & Plastic Tank                                  |  |
|--------------------|---|--|
| Air Motor          | Anodised Aluminium / Wound Composite / Nitrile (Buna-N) Seals         |  |
| Hydraulic Cylinder | Stainless Steel   |  |
| Piston             | Stainless Steel + Chrome Finish                                       |  |
| Outlet Port        | Stainless Steel   |  |
| L1** (standard)    | Nylon / Copper / Brass, Hydraulic / Air Inlet & Plated Steel Silencer |  |
| L2** (optional)    | Stainless Steel, Hydraulic / Air Inlet & Silencer                     |  |

#### CONNECTIONS

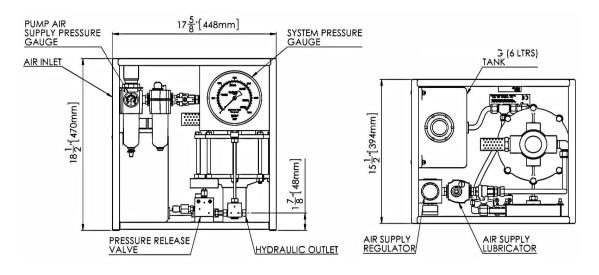
| Hydraulic Outlet | 1/2" NPT(F)  |
|------------------|--------------|
| Air Inlet        | 1/2" BSPP(F) |
| Net Weight       | 24kg (53lb)  |

## COMMON OPTIONS (BUT NOT LIMITED TO)

| / A | ATEX - Zone 1 Category II                                      |
|-----|--|
| / Q | No tank-direct fluid inlet via Y type stainless steel strainer |
| / V | No tank-direct hydraulic inlet via Y type brass strainer       |

## **GENERAL LAYOUT DRAWING**

#### Model: HPU-LW-2-27H







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# HYDRAULIC PRESSURE STATIC / STALL CONDITIONS

| AIR PRESSURE   | HYDRAULIC PRESSURE |
|----------------|--------------------|
| 20psi (1.4bar) | 450psi (31bar)     |
| 40psi (2.8bar) | 1,000psi (68.9bar) |
| 60psi (4bar)   | 1,550psi (107bar)  |
| 80psi (5.5bar) | 2,125psi (147bar)  |
| 100psi (7bar)  | 2,700psi (186bar)  |

## **FLOW CURVE**

HPU-LW-AZ-2-27 - Ratio 27:1

